

Up to 40 cases per minute

Productivity and performance – bringing it all together in two sturdy, space-saving units for 2" or 3" tape application:

- Gear motor and bottom belt drive shift-after-shift dependability with cases up to 85 pounds
- Dual masts with twin lead screws for greater stability of taping head
- Consistent top and bottom sealing of RSCs with quick, easy adjustments for a wide range of case heights and widths
- Compression rollers to close flaps before taping

- 3M<sup>™</sup>AccuGlide<sup>™</sup>3 Taping Head for low impact sealing that protects cases while providing greater throughput
- Side guides adjustable to center cases of various widths for the full length of the unit
- Emergency stop positioned for quick and easy access
- Laced belts with traction grip for reliable feeding and easy replacement

Options shown: Low tape indicator light staff, infeed and exit conveyors, locking casters

## **Box capacities**

Length: 6" to unlimited

(152mm to unlimited)

Width\*: 6" to 21.5"

(152mm to 546mm)

Height: 4.75" to 24.5"

(121mm to 622mm)

Weight: 5-85 lbs.

(3-38 kg)

\*See back for 200a3 width



# Specifications

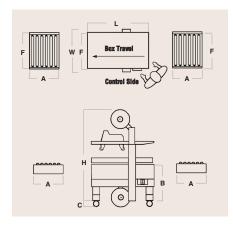
#### 3M-Matic™ Case Sealer 200a



#### 3M-Matic™ Case Sealer 200a3



### 200a and 200a3 Footprint



Machine	Size	Machine Weight	Machine Dimensions Inches (mm)							Electrical	Operating	Drive Belt
			W	L	Н	A*	В	C***	F		Rate	Speed
	Inches	Lbs.			Min		Min					
	(mm)	(kg)			Max		Max					
					Masts up		Masts up**					
200a	1.5-2 (36-48)	272 (123.4)	31 (787)	36.5 (927)	53 (1346) 86 (2184) 90 (2290)	18 (457)	24 (610) 35 (889)	4 (102)	24.5 (622)	115V 60Hz 1.9A 220 watts 8' cord	Up to 40 per minute depending on box length	100 fpm (0.5 m/s)
200a3	2-3 (48-72)	274 (127.8)										

<sup>\*</sup> Optional infeed/exit conveyors

Machine		Weight				
	Length Min Max	Width Min Max	Height Min Max	Height Range w/ Masts Raised	Range Lbs. (kg)	
200a	6 (150)	6 (150)	4.75 (120)*	6.5 (165)	5 (3)	
	Unlimited	21.5 (123.4)	24.5 (625)	28.5 (725)	85 (38)	
200a3	6 (150)	7 (175)	4.75 (120)	6.5 (165)	5 (3)	
	Unlimited	21.5 (123.4)	24.5 (625)	28.5 (725)	85 (38)	

Note: The 3M-Matic™ Adjustable Case Sealer 200a/a3 can accommodate most boxes within the size range listed here. However, if:

Box Length in Direction of Seal

Box Height is less than .75

Boxes should be test run to ensure proper machine performance



Contact your 3M representative for special modifications that may be available for sizes not listed

Product Use: User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of application.

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#### **Industrial Adhesives and Tapes Division**

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<sup>\*\* 20.5 (520)</sup> min, 31 (787) max Use with clean dry boxes in dry, relatively clean environments at 40°F to 120°F (4.4°C to 48.9°C)

<sup>\*\*\*</sup> Optional casters

<sup>\* 3.75&</sup>quot; (90mm) with taping heads adjusted to apply 2" (50mm) tape leg lengths and mast stops relocated.

Note: This technical information and data should be considered representative or typical only and should not be used for specification purposes.